The drawings, specifications or descriptions contained herein, together with all information and knowhow disclosed thereby, include technical data which is the exclusive property of Inyo Process No disclosure to others, either in the United States or abroad, or reproduction of any part of the information supplied is to be made, and no manufacture, sale or use of any device, process or composition of matter disclosed therein, whether patented or not, shall be made except by written authorization of layo Process. This notice is not intended to nullify or limit rights granted by contract. 날 NPT THREADED END 316L SS SCH 40 SUPPORT TUBE WITH 2" DRILLED HOLES TO DISTRIBUTE GAS EVENLY. POROUS SPARGER \mathcal{C} DIMENSIONS CONNECTION **SPARGER** THREAD □.D. (in) (NPT) 1/2" 2" 316L SS MATERIAL OF CONSTRUCTION SEE PART NUMBER EXAMPLE "PMMT20S24" PMMT20 QUILL CODE **LENGTH** MAT'L (in) 316L S.S. S 10 0 47 NOTE: FOR SPARGERS UNDER 10" LONG USE THE "PMET20" DATA SHEET THAT DOES NOT HAVE AN INTERNAL SUPPORT TUBE. SOLID PLUG. OVER 24" LONG HAS A 3/8-16 TAPPED HOLE TO PROVIDE ADDITIONAL SUPPORT FOR THE LENGTH. PROJECT NO. UNLESS OTHERWISE SPECIFIED INYO PROCESS DIMENSIONS ARE IN INCHES DO NOT SCALE DRAWING DRAWN DG 5-29-12 DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994 AND APPLICABLE STANDARDS CHECKED 2" POROUS SPARGER WITH MALE DESIGN APPROVED DECIMALS SURFACE ROUGHNESS ANGLES NPT END 316L SS .XX ±.030 MFG. APPROVED 125 .XXX ±.010 DRAWING NO CAGE CODE REV SIZE PMMT20 QA APPROVED RUNOUT .010_TIR BREAK CORNERS .005-.015 INTERNAL RADII .015-.030 **SCALE** WEIGHT SHEET RELEASE DATE FILE NAME: -